



Report No.:
报告编号:SZAB20151104UAM811

检 验 报 告

TEST REPORT

NAME OF SAMPLE: Li-ion Battery

产品名称: 锂离子电池

CLIENT: Howell Energy Co., Ltd.

委托单位: 深圳市鸿伟高能科技有限公司

CLASSIFICATION OF TEST: Commission test

检验类别: 委托检测

广州邦禾检测技术有限公司

Guangzhou MCM Certification and Testing Co., Ltd



Applicant information 申请资料	
Name of samples 样品名称	Li-ion Battery 锂离子电池
Type/ Model 型号规格	18500 1S1P 3,7V 1,5Ah 5,55Wh
Trade mark 商标	Howell
Commission by 委托单位	Howell Energy Co., Ltd. 深圳市鸿伟高能科技有限公司
Commissioner address 委托单位地址	B1010, Genzon, Times Square, Longgang Center, Shenzhen,China. 中国广东省深圳市龙岗区龙岗中心城正中时代广场 B1010
Manufacturer 制造商	Howell Energy Co., Ltd. 深圳市鸿伟高能科技有限公司
Manufacturer address 制造商地址	B1010, Genzon, Times Square, Longgang Center, Shenzhen,China. 中国广东省深圳市龙岗区龙岗中心城正中时代广场 B1010
Factory 生产厂	Howell Energy Co., Ltd. 深圳市鸿伟高能科技有限公司
Factory address 生产厂地址	B1010, Genzon, Times Square, Longgang Center, Shenzhen,China. 中国广东省深圳市龙岗区龙岗中心城正中时代广场 B1010
Appearance 样品外观颜色	—
Sample status 样品状态	Good 完好
Package of goods 样品外包装	Corrugated Carton 瓦楞纸箱
Quantity of sample 样品数量	41pcs
Sample identification 样品标识序号	b1#~b16# ; c1#~c25#
Reference standard 参考标准	MH/T1052-2013 《Tests for lithium batteries transported by air》 MH/T1052-2013 《航空运输锂电池测试规范》
Receiving date 接样日期	2015.11.04
Completing date 测试完成日期	2015.11.20

Test Conclusion 测试结论					
No. 序号	Name of test 测试项目名称	Testing standard 测试标准	Test result 测试结果	Conclusion 本项结论	Remarks 备注
1	Altitude simulation 高度模拟	UN Manual of Tests and Criteria ST/SG/AC.10/11/Rev.5, amend1, 38.3. 联合国《关于危险货物运输的建议书试验和标准手册》ST/SG/AC.10/11/Rev.5, amend1, 38.3.	See Appendix 1 见附表 1	Passed 合格	/
2	Thermal test 温度试验		See Appendix 2 见附表 2	Passed 合格	/
3	Vibration 振动		See Appendix 3 见附表 3	Passed 合格	/
4	Shock 冲击		See Appendix 4 见附表 4	Passed 合格	/
5	External Short-circuit 外部短路		See Appendix 5 见附表 5	Passed 合格	/
6	Impact 撞击		/	/	N/A 不适用
	Crush 挤压		See Appendix 6 见附表 6	Passed 合格	/
7	Overcharge 过度充电		See Appendix 7 见附表 7	Passed 合格	/
8	Forced discharge 强制放电		See Appendix 8 见附表 8	Passed 合格	/
9	Package information 包装信息	/	/	/	

Conclusion/结论:

The Li-ion Batteries submitted by Howell Energy Co., Ltd. had passed the test items of UNITED NATIONS "Recommendations on the Transport of Dangerous Goods, Manual of Test and Criteria ST/SG/AC, 10/11/Rev.5 amend1, 38.3.

由深圳市鸿伟高能科技有限公司送检的锂离子电池符合联合国《关于危险品货物运输的建议书 试验和标准手册》ST/SG/AC, 10/11/Rev.5 amend1, 38.3 的要求。

Seal/公章:
Date of issue:/日期: 2015. 11. 23

Approved :Xu Hongbin

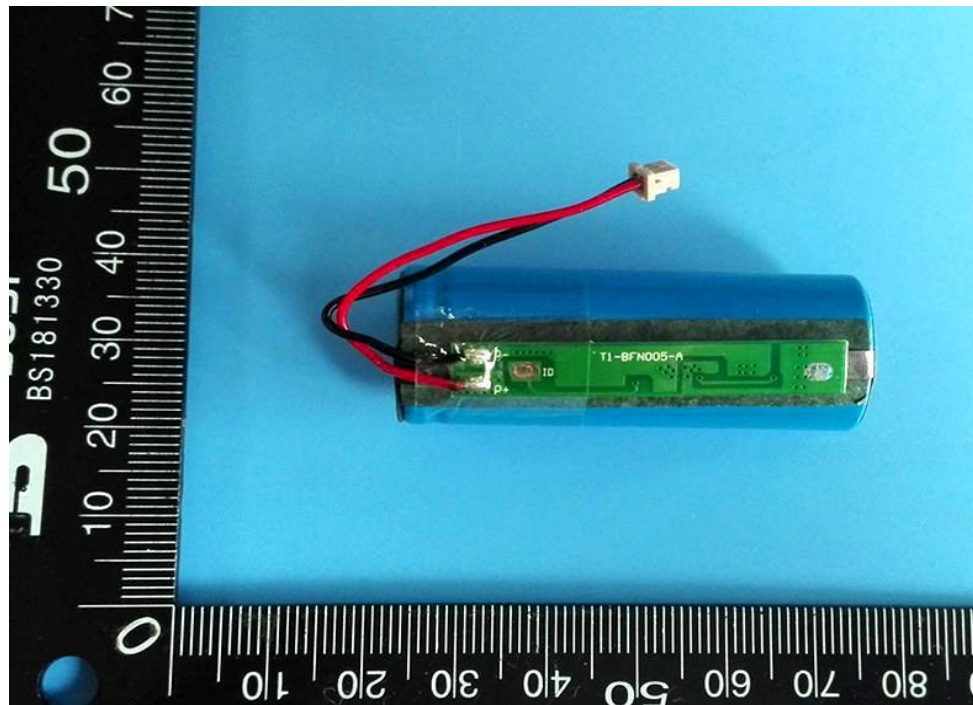
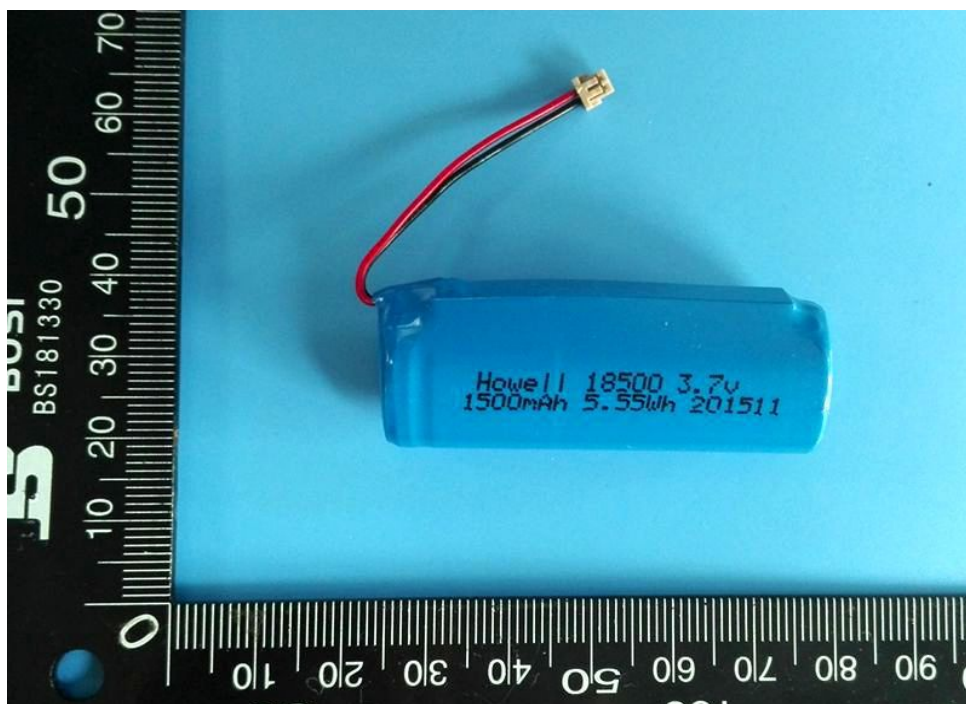
Reviewed : Fu Ziwen

Tested : Qiu Jianhong

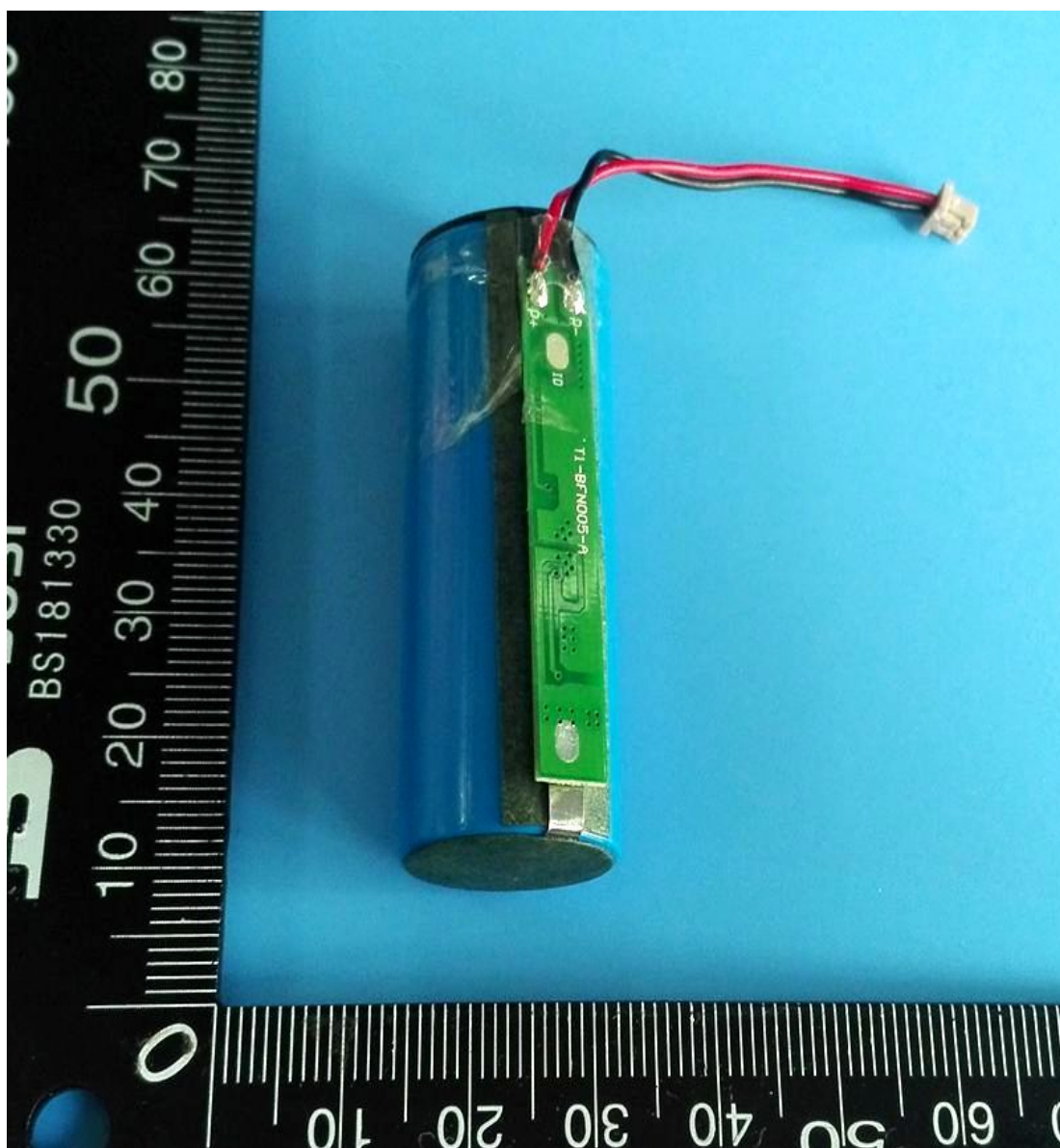
批准: Xu Hongbin审核: Fu Ziwen测试: Qiu Jianhong

Photos of samples and markings
样品及标识照片

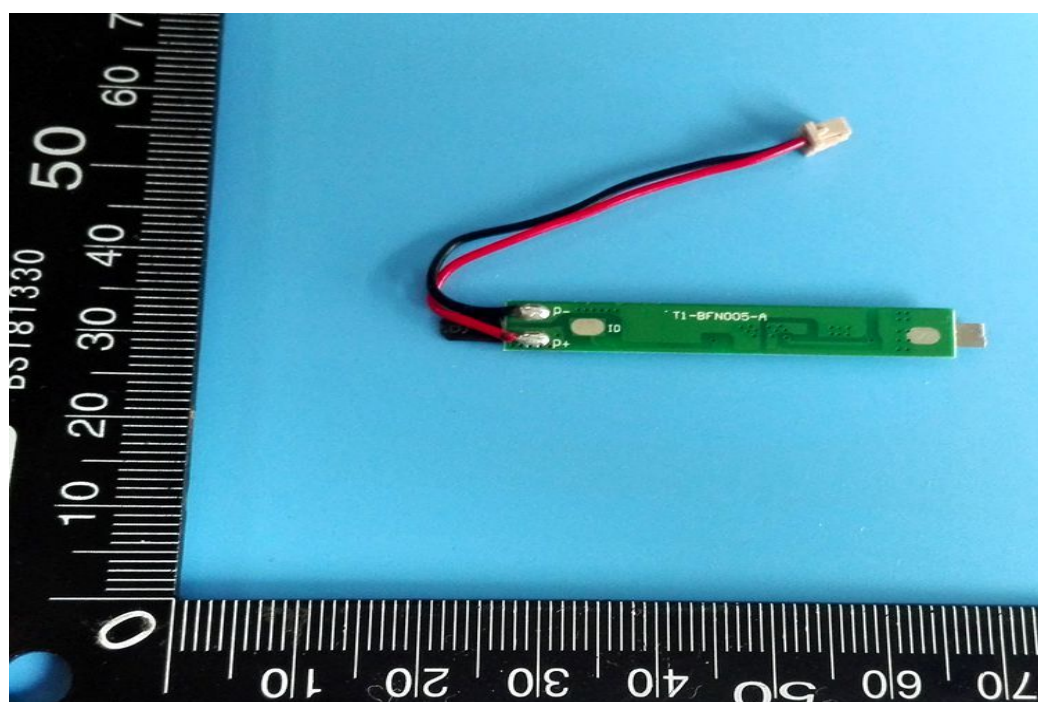
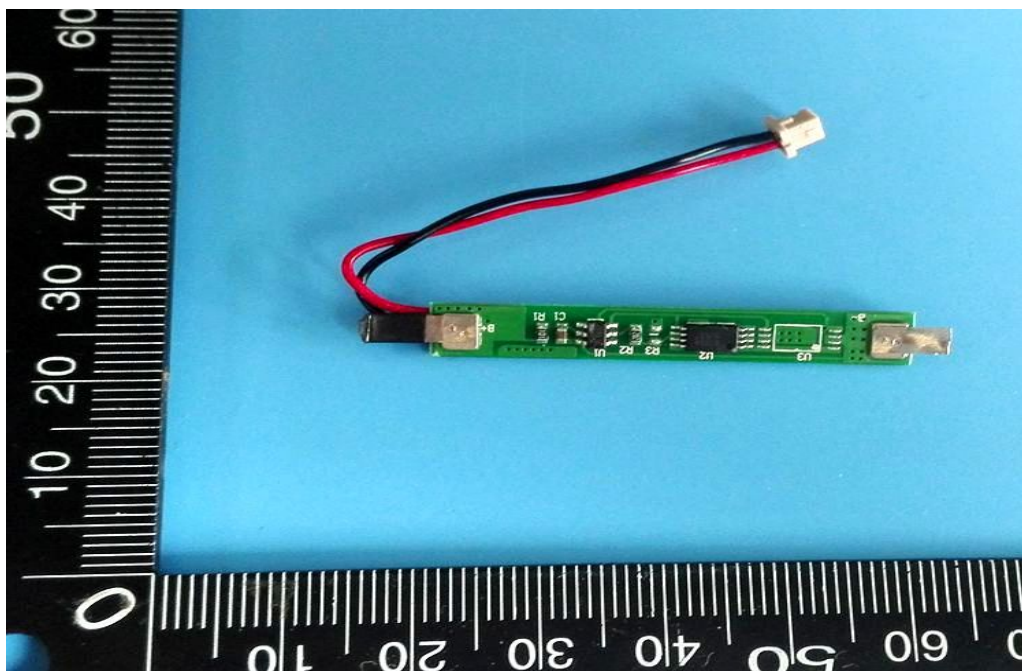
Battery (18500 1S1P 3,7V 1,5Ah 5,55Wh)



Photos of samples and markings
样品及标识照片



Photos of samples and markings
样品及标识照片



Appendix 3

附表 3

Test Items 测试项目	Vibration 振动						
1,1	Test procedure 测试步骤						
	Cells and batteries are firmly secured to the platform of the vibration machine without distorting the cells in such a manner as to faithfully transmit the vibration, The vibration shall be a sinusoidal wave form with a logarithmic sweep between 7 Hz and 200 Hz and back to 7 Hz traversed in 15 minutes, This cycle shall be repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting position of the cell. 将电芯和电池牢固地安装在振动台的台面上，然后开始振动。振动以正弦波形式，以 7Hz 增加至 200Hz，然后再减少回到 7Hz 为一个循环，一个循环持续 15 分钟的对数扫频。每个电芯和电池从三个互相垂直的方向上循环 12 次，3 个小时。						
1,2	Sample status 样品状态						
	b1#~b4#, at first cycle in fully charged states。 b1#~b4#，在第一个循环完全充电的电池。						
	b5#~b8#, after 50 cycles ending in fully charged states。 b5#~b8#，在第五十个循环完全充电的电池。						
1,3	Result 测试结果						
Sample No. 样品编号	Before 测试前		After 测试后		Mass loss 质量损失 (%)	Residual OCV 剩余电压 (%)	Test result 测试结果
	Mass 样品质量 (g)	Voltage 开路电压 (V)	Mass 样品质量 (g)	Voltage 开路电压 (V)			
b1#	34,938	4,14	34,938	4,13	0,000	99,76	O
b2#	34,945	4,14	34,945	4,14	0,000	100,00	O
b3#	34,937	4,13	34,937	4,13	0,000	100,00	O
b4#	34,926	4,15	34,926	4,15	0,000	100,00	O
b5#	34,932	4,14	34,932	4,14	0,000	100,00	O
b6#	34,921	4,13	34,921	4,12	0,000	99,76	O
b7#	34,940	4,14	34,940	4,14	0,000	100,00	O
b8#	34,935	4,14	34,935	4,14	0,000	100,00	O
Note: L-Leakage, V-Venting, D -Disassembly, R -Rupture, F-Fire, O-No leakage, no venting, no disassembly, no rupture, no fire. 注: L- 泄漏; V- 排气; D- 解体; R- 破裂; F- 起火; O- 无泄漏、无排气、无解体、无破裂、无起火。							

Appendix 5

附表 5

Test Items 测试项目	External short circuit 外部短路		
1,1	Test procedure 测试步骤		
	The cell or battery to be tested shall be temperature stabilized so that its external case temperature reaches $55\pm 2^{\circ}\text{C}$ and then the cell or battery shall be subjected to a short circuit condition with a total external resistance of less than $0,1\text{ohm}$ at $55\pm 2^{\circ}\text{C}$. This short circuit condition is continued for at least one hour after the cell or battery external case temperature has returned to $55\pm 2^{\circ}\text{C}$, the cell or battery must be observed for a further six hour for the test to be concluded. 保持试验环境温度稳定在 $55\pm 2^{\circ}\text{C}$，以使电芯或电池样品外表温度达到 $55\pm 2^{\circ}\text{C}$，然后，在此温度下，将其正负极用小于 $0,1$ 欧姆的线路短接，待电芯或电池的外表温度恢复到 $55\pm 2^{\circ}\text{C}$之后再持续 1 小时以上，对电芯或电池必须进一步观察 6 个小时才能下结论。		
1,2	Sample status 样品状态		
	b1#~b4#, at first cycle in fully charged states. b1#~b4#在第一个循环完全充电的电池。		
	b5#~b8#, after 50 cycles ending in fully charged states. b5#~b8#，在第五十个循环完全充电的电池。		
1,3	Result 测试结果		
Sample No. 样品编号	Max. External Temperature 样品表面最高温度 ($^{\circ}\text{C}$)	Test result 测试结果	Remark 备注
b1#	55,5	O	/
b2#	55,3	O	/
b3#	55,5	O	/
b4#	55,7	O	/
b5#	55,8	O	/
b6#	55,4	O	/
b7#	55,5	O	/
b8#	55,6	O	/
Note: D -Disassembly, R -Rupture, F-Fire, O- no disassembly, no rupture, no fire. 注： D- 解体； R- 破裂； F - 起火； O-无解体、无破裂、无起火。			

Appendix 6

附表 6

Test Items 测试项目	Crush 挤压		
1,1	Test procedure 测试步骤		
	A cell or component cell is to be crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1,5cm/s at the first point of contact. The crushing is to be continued until the first of the three options below is reached. (a) The applied force reaches 13kN±0,78kN; (b) The voltage of the cell drops by at least 100 mV; or (c) The cell is deformed by 50% or more of its original thickness. Once the maximum pressure has been obtained, the voltage drops by 100mV or more, or the cell is deformed by at least 50% of its original thickness, the pressure shall be released. 电池芯或组成电池芯在两个平面间挤压。挤压在第一个接触点以约 1,5cm/s 的速度慢慢进行，直到下面三个选项之一达到为止： (a) 作用力达到 13kN±0,78kN; (b) 电池芯电压降至少达到 100mV; (c) 电池厚度和最初比较变形至少 50%。 一旦达到最大压力，电压降超过 100mV 或者电池芯变形超过 50%，压力应该解除。		
1,2	Sample status 样品状态		
	C1#~C5#, at first cycle at 50% of the design rated capacity; C1#~C5#，在第一个循环 50%的额定容量；		
1,3	Result 测试结果		
Sample No. 样品编号	Max. External Temperature 样品表面最高温度 (°C)	Test result 测试结果	Remark 备注
C1#	23,3	O	/
C2#	23,5	O	/
C3#	23,5	O	/
C4#	23,7	O	/
C5#	23,5	O	/
Note: D -Disassembly, F -Fire, O - no disassembly, no fire. 注: D — 解体; F – 起火; O -无解体、无起火。			

Appendix 7

附表 7

Test Items 测试项目	Overcharge 过度充电		
1,1	Test procedure 测试步骤		
	When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the or 22V 如果厂家推荐的充电电压不超过 18V，本测试的最小充电电压应该是两倍的厂家推荐最大充电电压或者是 22V	The manufacturer's recommended maximum charge voltage is 4,2V. The manufacturer's recommended maximum continuous charge current is 1,5A.The voltage of the test is 8,40V. And the Current is 3,0A. 厂家推荐最大充电电压为 4, 2V，厂家推荐最大充电电流为 1, 5A. 测试的电压为 8, 40V，电流为 3, 0A。	
	When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1,2 times maximum charge voltage 如果厂家推荐的充电电压超过 18V，本测试的最小充电电压应该为 1, 2 倍的厂家推荐最大充电电压	/	
1,2	Sample status 样品状态		
	b9#~b12#, at first cycle in fully charged states. b9#~b12#，在第一个循环完全充电的电池。		
	b13#~b16#, after 50 cycles ending in fully charged states. b13#~b16#，在第五十个循环完全充电的电池。		
1,3	Result 测试结果		
Sample No. 样品编号	Voltage Before test (V) 测试前开路电压 (V)	Test result 测试结果	Remark 备注
b9#	4,17	O	/
b10#	4,18	O	/
b11#	4,17	O	/
b12#	4,17	O	/
b13#	4,17	O	/
b14#	4,18	O	/
b15#	4,17	O	/
b16#	4,17	O	/
Note: D -Disassembly, F-Fire, O- no disassembly, no fire. 注： D- 解体； F - 起火； O-无解体、无起火。			

Appendix 8

附表 8

Test Items 测试项目	Forced discharge 强制放电				
1,1	Test procedure 测试步骤				
	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12V D. C, power supply at an initial current equal to the maximum discharge current specified the manufacturer The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell, Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current(in ampere). 在 20±5℃的环境温度下,将单个电芯连接在 12V 的直流电源及所串联的适当大小电阻负荷回路上进行强制放电,此直流电源提供每个电芯初始电流为制造厂指定的最大放电电流,放电时间为额定容量除以初始电流。				
1,2	Sample status 样品状态				
	C6#~C15#, at first cycle in fully discharged states; C6#~C15#, 在第一个循环完全放电的电芯; C16#~C25#, after 50 cycles ending in fully discharged states; C16#~C25#, 在第五十个循环完全放电的电芯;				
1,3	Result 测试结果				
Sample No. 样品编号	Voltage Before test 测试前开路电压 (V)	Test result 测试结果	Sample No. 样品编号	Voltage Before test 测试前开路电压 (V)	Test result 测试结果
C6#	3,256	O	C16#	3,315	O
C7#	3,304	O	C17#	3,270	O
C8#	3,257	O	C18#	3,296	O
C9#	3,184	O	C19#	3,333	O
C10#	3,308	O	C20#	3,331	O
C11#	3,283	O	C21#	3,214	O
C12#	3,286	O	C22#	3,227	O
C13#	3,182	O	C23#	3,254	O
C14#	3,228	O	C24#	3,239	O
C15#	3,270	O	C25#	3,237	O
Note: D -Disassembly, F-Fire, O- no disassembly, no fire. 注: D- 解体; F - 起火; O-无解体、无起火。					

注 意 事 项

Important

1. 本报告无检验单位公章、骑缝章无效；

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The test report is invalid if altered.

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Objections to the test report must be submitted to Guangzhou MCM Certification and Testing Co., Ltd. Within 15 days.

6. 本报告中以逗号代替小数点。

Throughout this report a comma is used as the decimal separator.

7. 本报告仅对来样负责。

The test report is valid for the tested samples only.

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